

DRAWING MADE IN THIRD ANGLE PROJECTION

3

2

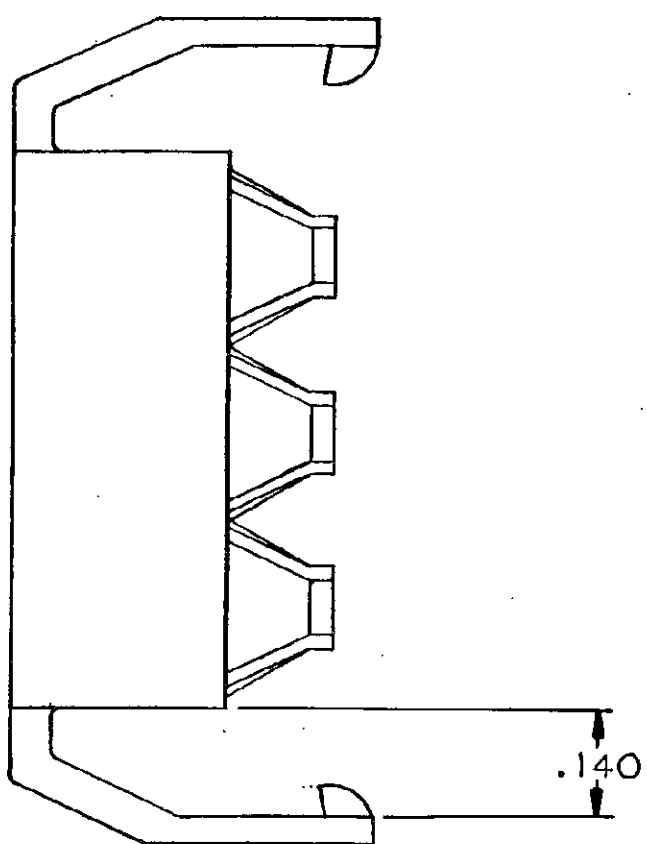
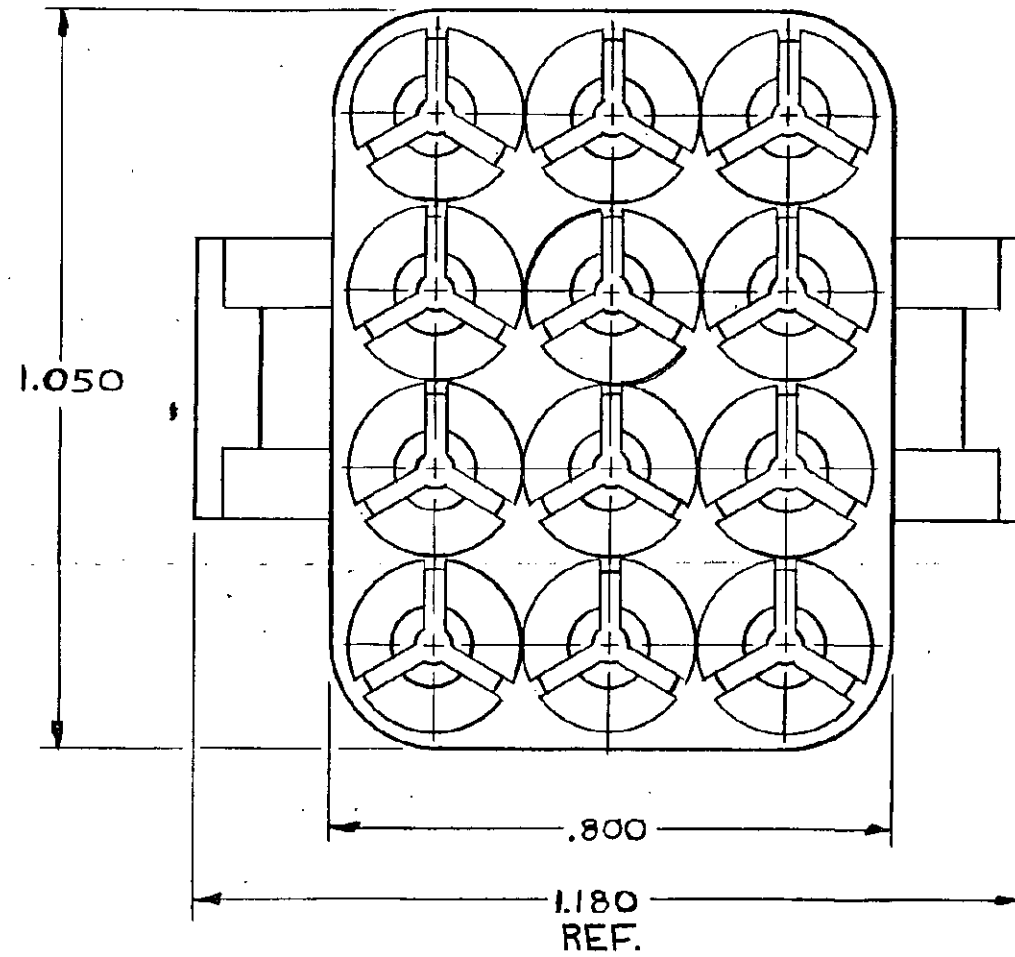
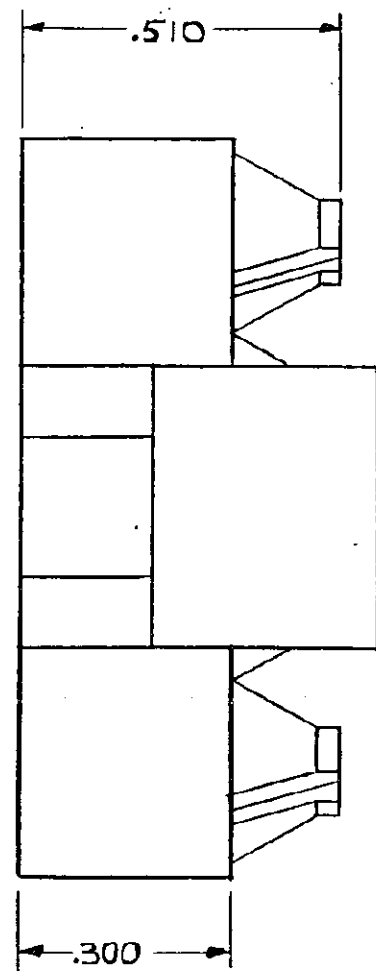
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LOC CM DIST 53

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P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓			O	RELEASE DRAWING PER TTI 82-82	1-15-82	MSF/CR
✓			A	REVISED M-7087	7-8-82	DH
✓			B	REVISED NAME, M-7223	1/3/83	KA/DH
✓			B1	RESTORATION	8-3-85	SJ/RS
✓			C	REVISE PER CM-1282	10-26-87	PKC/RS
✓			D	REVISE PER CM-1458	1-20-88	PKC/RS
✓			E	REVISED PER CM 2704	1-30-90	TB/RS
✓			F	REV PER EC 0730-0054-95	9-30-95	JH/RS

D
C
B
A



- ASSEMBLY INSTRUCTIONS:
 SNAP MODULE ONTO HOUSING,
 FULLY INSERT CONTACTS THRU MODULE AND INTO HOUSING (NOTE: SEVERAL CLICKS CAN BE HEARD AS THE CONTACT IS PUSHED IN PLACE),
 DISENGAGE LATCHES ON MODULE AND SLIDE BACK FROM END OF HOUSING,
 CHECK FOR ANY CONTACTS NOT FULLY INSERTED INTO HOUSING; INSERT ANY CONTACTS NOT LOCKED IN HOUSING,
 PUSH MODULE BACK AGAINST HOUSING UNTIL LATCHES ARE ENGAGED.
- MODULE WILL ACCEPT MAXIMUM WIRE OUTSIDE DIA OF .160.

643255-1
PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±.015 ANGLES ± —		CONTRACT NO DR <i>m. Fekar</i> 7-15-82 CHK <i>C. H. G.</i> 7-22-82 APPD <i>G. E. Quillen</i> 7-20-82 APPD		AMP AMP INCORPORATED Harrisburg, Pa. 17105	
MATERIAL NYLON 94V-0		FINISH		NAME ASSEMBLY MODULE, UNIVERSAL MATE-N-LOK™, 12 CIRCUIT	
DSGN APPD		OTHER APPD		SIZE C	FSCM NO 00779
DRAWING NO 643255		SCALE 4-1		SHEET	