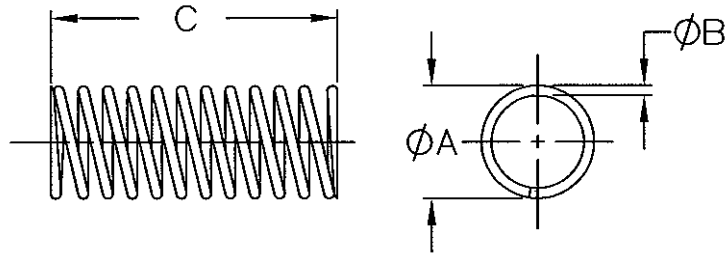

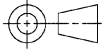


1. PART NUMBER AND CHARACTERISTICS



TE Part No	Rev	A	B	C	Material	Finish	Ends	Mfr Part No
19042-1	D	.781	.047	.688	Carbon Steel	Zinc	Closed & Ground	2619
19042-2	D	.765	.038	.625	SST	PSVT	Closed & Ground	S454
19042-3	D	.250	.010	.812	SST	PSVT	Closed & Ground	S60
19042-4	D	.328	.016	.359	SST	PSVT	Closed & Ground	H-58
19042-5	D	.250	.015	.688	SST	PSVT	Closed & Ground	S-317
19042-6	D	.265	.014	.750	Music Wire	CADPL	Closed & Ground	3104
19042-7	E	.234	.016	.750	SST	PSVT	Closed & Ground	S936
19042-8	F	.172	.010	.188	SST	PSVT	Closed & Ground	S1093
19042-9	G	.250	.018	2.000	Music Wire	CADPL	Closed & Ground	2566
1-19042-0	H	.609	.024	2.125	Music Wire	Zinc	Closed & Ground	10961
1-19042-1	J	.812	.027	1.500	SST	None	Closed	S-25
1-19042-2	K	.420	.111	1.440	Spring Steel	None	Closed & Ground	A13-30
1-19042-3	K	2.000	.225	1.750	SST	None	Closed & Ground	S-1243
1-19042-4	L	.180	.020	.690	SST	None	Closed & Ground	70329-S
1-19042-5	M	.328	.040	.750	SST	None	Closed & Ground	K-68
1-19042-6	N	.734	.059	3.500	Music Wire	Zinc	Closed & Ground	12723
1-19042-7	P	.468	.029	.500	SST	None	Closed & Ground	S-1409
1-19042-8	R	.360	.059	1.130	Music Wire	None	Closed & Ground	71271
1-19042-9	R	.420	.045	2.50	Music Wire	None	Closed & Ground	71361
2-19042-0	R	.420	.048	2.50	Music Wire	None	Closed & Ground	71385
2-19042-1	S	.515	.125	2.630	Spring Steel	Zinc	Closed & Ground	3429
2-19042-2	T	.600	.045	3.50	Music Wire	None	Closed & Ground	71728
2-19042-3	U	.312	.021	.500	Music Wire	None	Closed & Ground	B14-5
2-19042-4	U	.172	.015	.410	Music Wire	None	Closed & Ground	NN-18
2-19042-5	V	.210	.022	.500	Music Wire	None	Closed & Ground	70480

<b>COMMERCIALLY PURCHASED PRODUCT SPECIFICATION</b>				LOC <b>B</b>	MATERIAL See Table	FINISH See Table	
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				DIMENSIONS IN INCHES	<b>SPRING, COMPRESSION</b>		
							
AA	Add -30	JNB	10AUG12	SHEET 1 OF 2	NO	<b>19042</b>	REV <b>AA</b>
REV	ENGINEERING CHANGE	CHK	DATE				

1. PART NUMBER AND CHARACTERISTICS (Continued)

TE Part No	Rev	A	B	C	Material	Finish	Ends	Mfr Part No
2-19042-6	V	.300	.035	1.000	Music Wire	None	Closed & Ground	70878
2-19042-7	V	.300	.035	1.500	Music Wire	None	Closed & Ground	70882
2-19042-8	Y	.300	.035	1.375	Music Wire	None	Closed & Ground	70881
2-19042-9	Z	.660	.072	2.000	Music Wire	None	Closed & Ground	71920
3-19042-0	AA	.120	.024	.630	Music Wire	None	Closed & Ground	70196

- 1.1. All dimensions are nominal unless otherwise specified  
 2. MANUFACTURER  
 Century Spring Corporation  
[www.centuryspring.com](http://www.centuryspring.com)



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 a TE Connectivity Ltd. company

SHEET  
 2 OF 2

NO

**19042**

REV  
**AA**